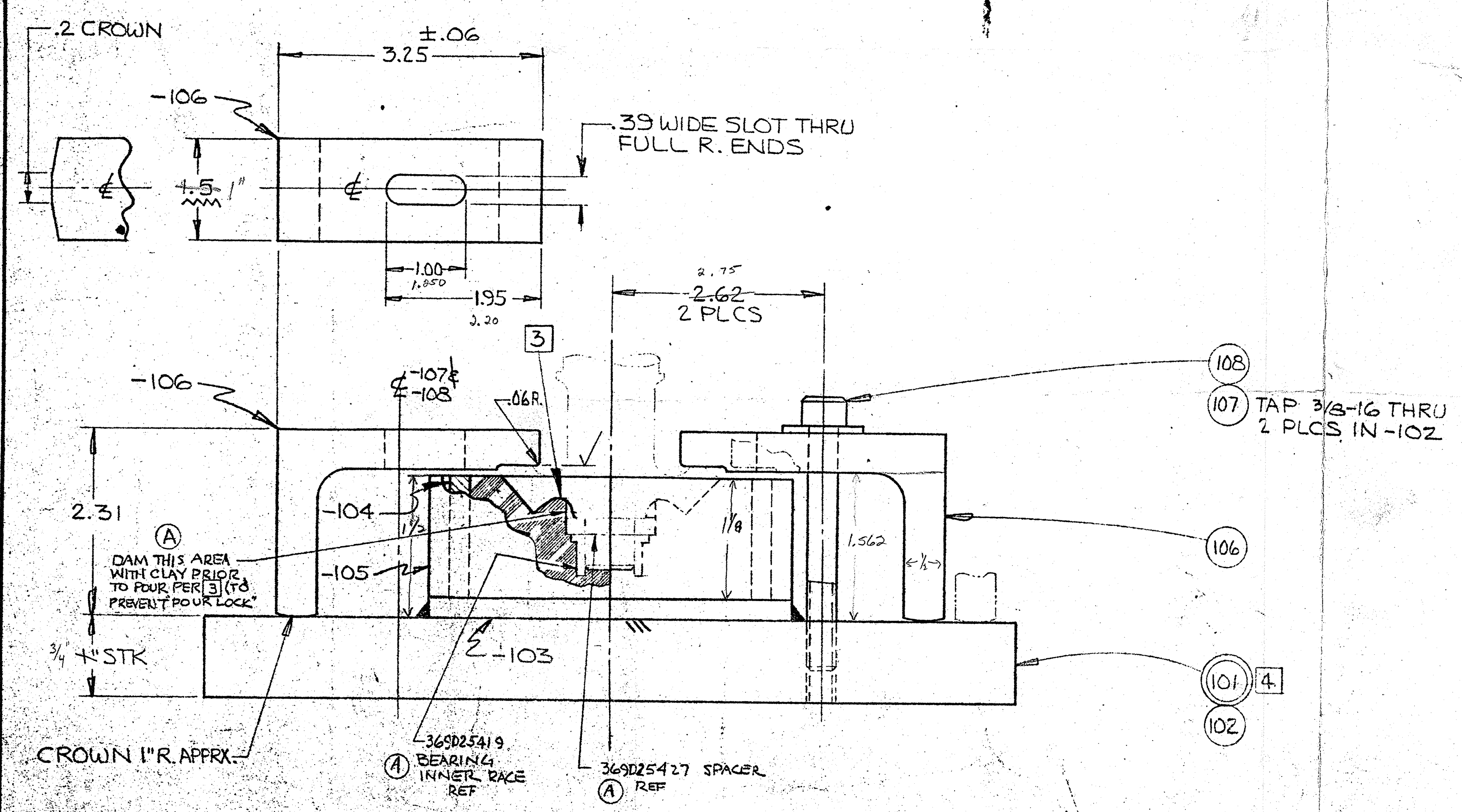
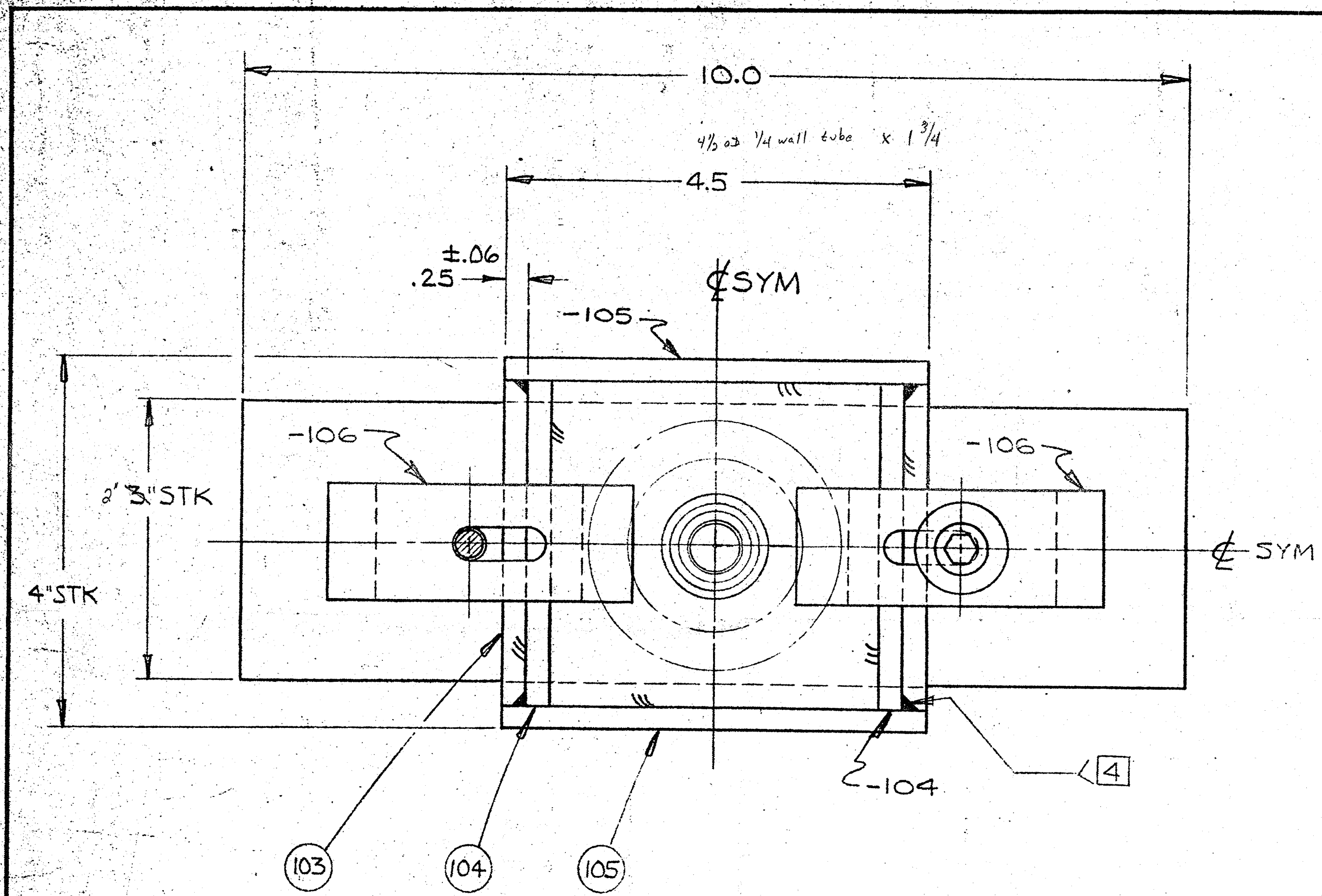


EQ. NUMBER	CHG. LET.	CHANGE DESCRIPTION	DATE	BY	APP.
	N/C	INITIAL RELEASE			
	A	PER T.O. #026039: IN FRONT VIEW, ADDED 369D25419 & 369D25427 TO 369D25430 SHAFT.	11/18/83	JW MC	JW MC



- 4 WELD 3/16 MIN. ALL AROUND.
- 3 POT GEARSHAFT IN KISH TO DEPTH SHOWN.
2. SCALE DWG FOR DIMS. NOT SHOWN.
1. TOOL FUNCTION: TO HOLD GEARSHAFT IN BENCH VISE FOR ASSY.

GENERAL NOTES

BREAK ALL SHARP EDGES AND CORNERS
UNLESS OTHERWISE SPECIFIED
STAMP OR ETCH TOOL & ENGINEERING PART NOS. ON TOOL

369D25430-30201		A	
TOOL NUMBER		CHG. LET.	
108	2	3/8 NOM. PLAIN WASHER	
107	2	3/8-16 x 3 SHCS	
106	2	3 1/2 x 3 x 1/2 x 1.5 HRS ANGLE	
105	2	1/4 x 1 1/2 x 4 1/2 HRS	
104	2	1/4 x 1 1/2 x 3 1/2 HRS	
103	1	1/4 x 4 x 4.5 HRS	
102	1	1 x 3 x 10 HRS	
101	1	WELD ASSY 96-102 THRU-105	
CODE	DET.	NO. REQ'D	ZONE
Hughes Helicopters TOOL DESIGN DEPT. 63-64			
TITLE: HOLDING FIXTURE - GEAR SHAFT, SPIRAL BEVEL, PINION, OUTDR			ENL. CHANGE N/C
DRAWN	KAPON	5/4/76	TOLERANCES UNLESS OTHERWISE SPECIFIED
CHECKED			DECIMAL .001
APPROVED	H. J. KAPON	5-5-76	DECIMAL .005
SHEET NO.	1	OF 1	ANGULAR .005
ENGINEERING PART REF. NO.	369D25430	TOOL DRAWING NUMBER	369D25430-30201